

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (currently amended): A disk device, to be attached onto a spindle motor, for rotary drive thereof, comprising:

a disk-like recording medium; and

a rotary portion, ~~being formed in~~ having an ~~about~~ essentially cylindrical shape, for holding said disk-like recording medium; ~~wherein~~

~~wherein a balance weight receiving portion having a recess for a balance weight~~ is formed on at least one of both end surfaces of said rotary portion ~~in a direction~~about ~~an axis of rotation~~ ~~shaft~~ thereof ~~for receiving a balance weight in an~~ inside thereof;

~~wherein~~ said balance weight to be ~~receive~~ received in said balance weight receiving portion ~~has an elasticity and an outer configuration being about~~ is substantially in the shape of the letter "C"; and

~~wherein~~ at least one of auxiliary weight is attached to a portion of said balance weight, said auxiliary weight having a rectangular shape and being smaller than said balance weight.

Claim 2 (currently amended): A disk device, as described in the claim 1, wherein ~~said auxiliary weight has an aboutsubstantially "U" shaped shape in cross-section~~ thereof, and ~~said auxiliary weight~~ is attached to the portion of said balance

weight; in such a direction that an opening portion of said "U" shape directs from an inner periphery to an outer periphery of said "C" shaped balance weight.

Claim 3 (currently amended): A disk device, as described in the-claim 2, wherein said auxiliary weight has ~~the-an~~ elasticity, and is attached to said balance weight, such that with putting a portion of said balance weight is between the "U" shaped portions in the cross-section thereof.

Claim 4 (currently amended): A disk device, as described in the-claim 2, wherein said auxiliary weight is attached onto the portion of said balance weight through welding.

Claim 5 (currently amended): A disk device, as described in the-claim 2, wherein said auxiliary weight is attached onto the portion of said balance weight through bonding.

Claim 6 (currently amended): An unbalance correcting method for a disk device, ~~to be attached onto a spindle motor, for rotary drive thereof,~~ comprising:having a disk-like recording medium; and a rotary portion, ~~being formed in~~ having an about a substantially cylindrical shape, for holding said disk-like recording medium, wherein a balance weight receiving portion having a recess for a balance weight is formed on at least one of both end surfaces of said rotary portion ~~in a direction about an axis of rotation shaft thereof, for receiving a balance weight in an inside thereof,~~ comprising the following steps of:

preparing a balance weight ~~having an outer configuration being about in~~
substantially the shape of the letter "C";
measuring an unbalance of said rotary portion;
attaching at least one (1) piece of an auxiliary weight or more, ~~in to~~ a portion
of said balance weight based upon the measured unbalance; and
attaching said balance weight, ~~being attached with~~having said at least one
auxiliary weight attached thereto, into said recess ~~an inside~~ of said balance weight
receiving portion.

Claim 7(currently amended): An unbalance correcting method for a disk
device, as described in the claim 6, wherein:
-said balance weight having has an elasticity; and
~~the outer configuration of about "C"~~said balance weight is inserted into said
balance weight receiving portionrecess while being compressed into an inside
thereof.

Claim 8 (new): An unbalance correcting method for a disk device as
described in claim 6, wherein said "C" shaped balance weight forms an arc having a
center angle greater than or equal to 180 degrees.

Claim 9 (new): An unbalance correcting method for a disk device as
described in claim 6, wherein said disk recording medium is one of an optical disk or
a magnetic disk.

Claim 10 (new): An unbalance correcting method for a disk device as described in claim 6, wherein said "C" shaped balance weight is removable from said rotary portion.

Claim 11 (new): A disk device as described in claim 1, wherein said "C" shaped balance weight forms an arc having a center angle greater than or equal to 180 degrees.

Claim 12 (new): A disk device as described in claim 1, wherein said disk recording medium is one of an optical disk or a magnetic disk.

Claim 13 (new): A disk device as described in claim 1, wherein said "C" shaped balance weight is detachable from said rotary portion.

Claim 14 (new): A disk device, to be attached onto a spindle motor for rotary drive thereof, comprising:

a disk recording medium; and
a rotary portion, having a substantially cylindrical shape, for holding said disk recording medium;

wherein a balance weight receiving portion having a recess for a balance weight is formed on at least one of both end surfaces of said rotary portion in a direction of rotation thereof;

wherein said balance weight to be received in said balance weight receiving portion is formed from a metal plate cut substantially in the shape of the letter "C"; and

wherein at least one auxiliary weight is attached to a portion of said balance weight, said auxiliary weight having a rectangular shape and being smaller than said balance weight.

Claim 15 (new): A disk device as described in claim 14, wherein said "C" shaped balance weight forms an arc having a center angle greater than or equal to 180 degrees.

Claim 16 (new): A disk device as described in claim 14, wherein said disk recording medium is one of an optical disk or a magnetic disk.

Claim 17 (new): A disk device as described in claim 14, wherein said "C" shaped balance weight is removable from said rotary portion.